

013271



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D500-560-041
Job Sheet 204194



Part No: D500-560-041

Job Qty: 1 pcs

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Due Date: 12/4/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWS REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/4/19	12/4/19	0.00	0.30	Small Fab - 1		DEC 04 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	12/4/19	12/4/19	0.00	0.00	QC 5 - 10		DEC 04 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	12/4/19	12/4/19	0.00	0.00	Packaging 1 - 1 - B4B		NL 12/04/19
							Packaging 1 - 2 - B4B		

				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
140	QC 4	1 pcs	12/4/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
150	Packaging 3-1 - Stock - B4B	1 pcs	12/4/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B

DAS
78
9-89

DEC 04 2019

				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89 DEC 04 2019
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
155 DC - 1 - B4B	1 pcs	12/4/19	0.00 0.00	DC - 1 - B4B	21 DEC 04 2019
				DC - 2 - B4B	
160 QC 21 - FG	1 pcs	12/4/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 DEC 04 2019

Part Op 110 - (Small Fab - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8- BLUE FILE
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Pick Kit
 140 - QC4- 100% Inspect kits for completeness
 150 - Identify and pack for shipping as per PPP D500-560-041 Location:
 155 - Document Control - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	ST327 4 Ea (4 ea)	110-Small Fab - 1	S 228654
D1048	Clamp	GA124 2 pcs (2 ea)	110-Small Fab - 1	S 224160
D1049	Saddle	GA124 2 pcs (2 ea)	110-Small Fab - 1	S 226451
D2010-101	Mirror Bracket 369/500	ST480 1 pcs (1 ea)	110-Small Fab - 1	S 203518
D2010-103	Mirror Arm 369/500	ST351 1 pcs (1 ea)	110-Small Fab - 1	S 230077
D2011-101	Mirror 6"	ST384 1 pcs (1 ea)	110-Small Fab - 1	S 194106
AN3-4A	Bolt	ST350 4 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	S 228744

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN526C1032R10	4	90	0
	D1048	2	10	0
	D1049	2	10	0
	D2010-101	1	5	0
	D2010-103	1	6	0
	D2011-101	1	39	0
	AN3-4A	4	323	0
130-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S237186



Part: D500-560-041

Job No: 204194

Serial No/Batch: S237186

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH90-17 Issue 7 met FAA-TC SH849NE

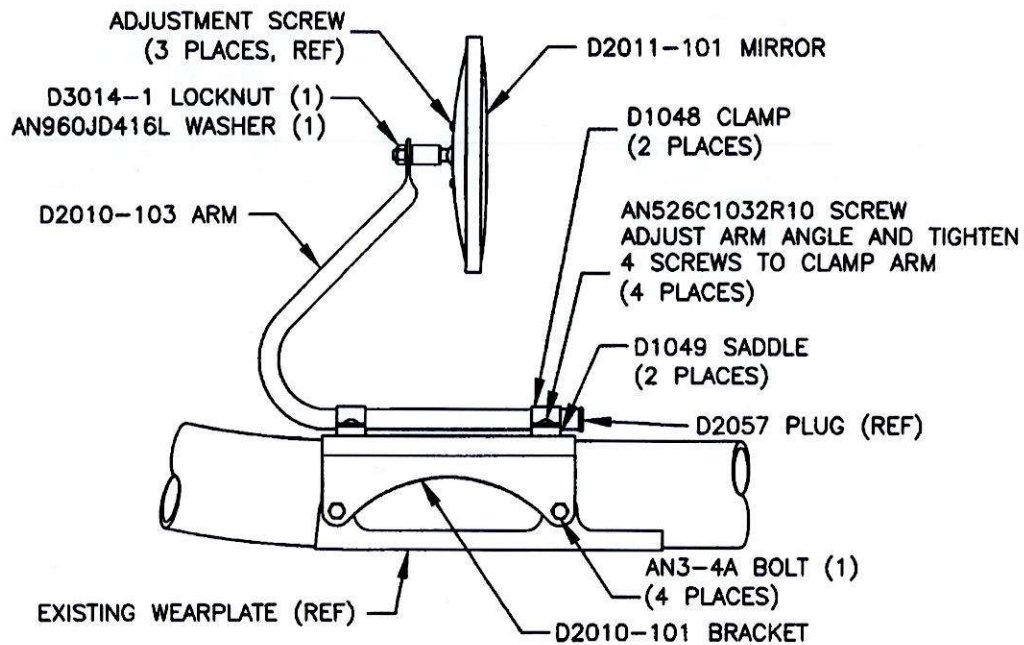


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kp -0.51 m-kp	24 in 0.61 m	24 in-lb 0.27 m-kp

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

• COPYRIGHT © 1990 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 01.04.24